

Popular parts 4.2 liter engines

Mercruiser : D254, D4.2/220

VM : HR.H 694

Fuel filter [4-1/4" OD]	1332	1761	373
Air filter Rectangular	1371	1761	579
Oil Filter		816168	
Impeller		816814	
Anode	1711	1763	780
Valve cover gasket	1112	1763	765
Head gasket STD Front	1112	1763	214-3F
Head gasket STD Rear	1112	1763	214-3R
Front cover gasket	1114	1331	616
Oil pan gasket	1113	1331	613
Injector		816545	
Injector seat	1353	1331	234
Glow plug	1263	1329	996
Glow plug relay	1263	1334	306
Start relay	6131	1334	372
Power relay	1263	1334	392
Fuel (lift) pump D254	1331	1331	218
Coolant pump		854179	
Starter motor	1241	1333	980
Alternator D254	1231	1333	935
V Belt	1231	1761	690
Exhaust riser		806602A2	
Thermostats D254	1153	1326	809
Ring set STD old		811386	
Ring set STD new		823646	
Piston & Liner kit 4.2 litre	1111	1331	605 +
Tachometer	6213	1334	359
Parts catalogue D254		818411-93	
Parts catalogue D 4.2		808745-94	
Operation manual D254		821065920	
Operation manual D4.2		821069940	
Operation manual D636-219		821069960	
Service manual #12		814009-2	
Service manual #21(D4.2)		806934	